

# Assembly Manual for Drum Washer

## **Tool's needed**

9/16 wrench

Two 1/2 wrenches

Consult an electrician about wiring the motor

**WILLSIE**  
EQUIPMENT SALES

**Manufacturers and Distributors of  
Quality Vegetable, Fruit and Nursery  
Equipment Since 1948**

[www.willsie.com](http://www.willsie.com)

1-(800)-561-3025, 1-(519)-243-2616 Fax: 1-(519)-243-2617

For more information please Email: [info@willsie.com](mailto:info@willsie.com) or Sales: [tim@willsie.com](mailto:tim@willsie.com)

9516 Northville Rd, R.R. #1, Thedford, Ontario, Canada, N0M 2N0



## Step-1

Remove all contents from tank.



## Step-2

Place pump in cage in tank  
and attach hose



## Step-3

Attach green angle iron on the bottom  
of the open side of the drum facing inward with bolts  
Two 5/16" bolts 1" long and nuts given





## Step-4

Place drum on tank with open side of the drum on the same side as the pump



## Step-5

Attach PVC tube in top of drum with  
The angled piece on the same side as the pump  
With two 5/16" bolts 2 1/2" long given



## **Step-6**

Screw spray fitting into metal piece facing outward  
bend metal piece so that it will give your product a rinse  
while coming out of the drum. You will need to  
hook up a garden hose for this attachment



## **Step-7**

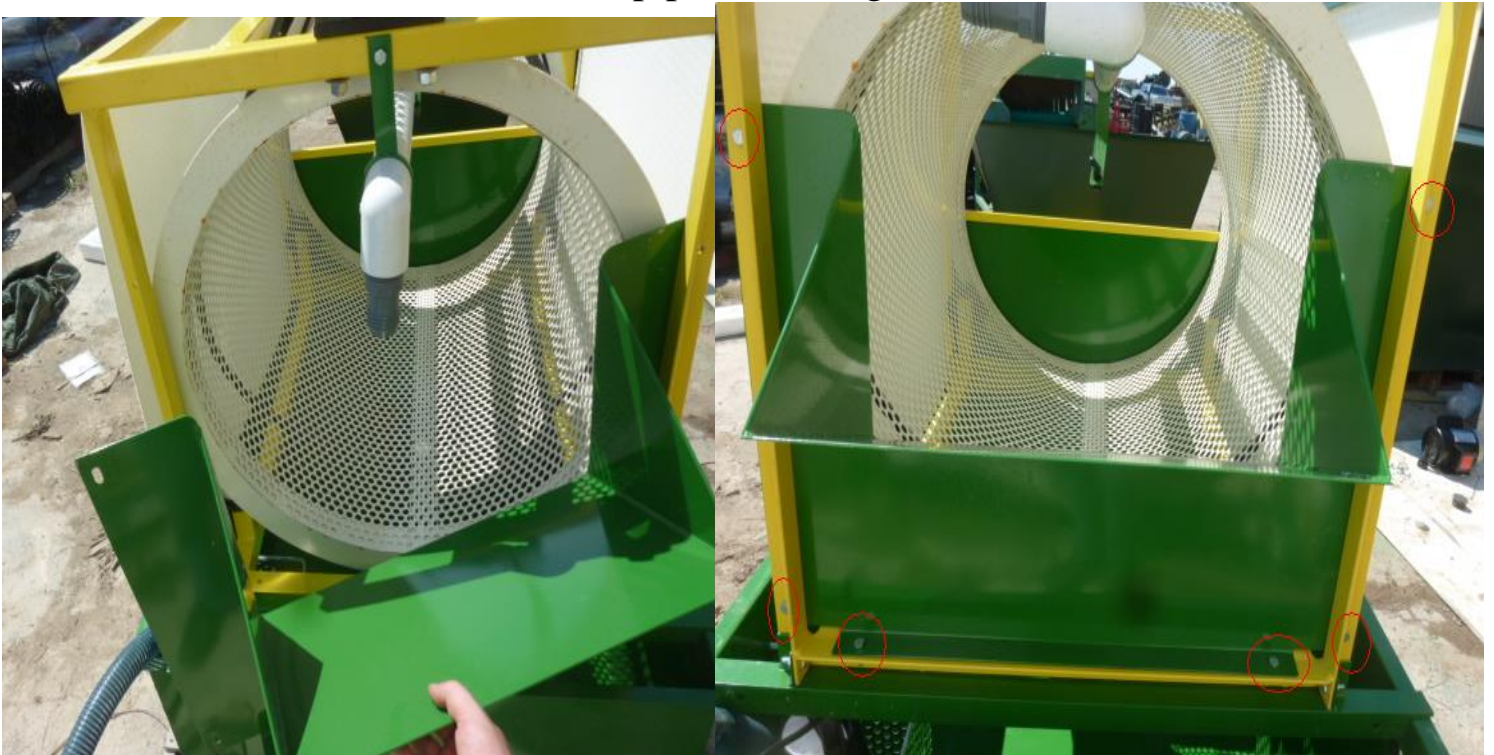
Screw hose fitting in to angled PVC





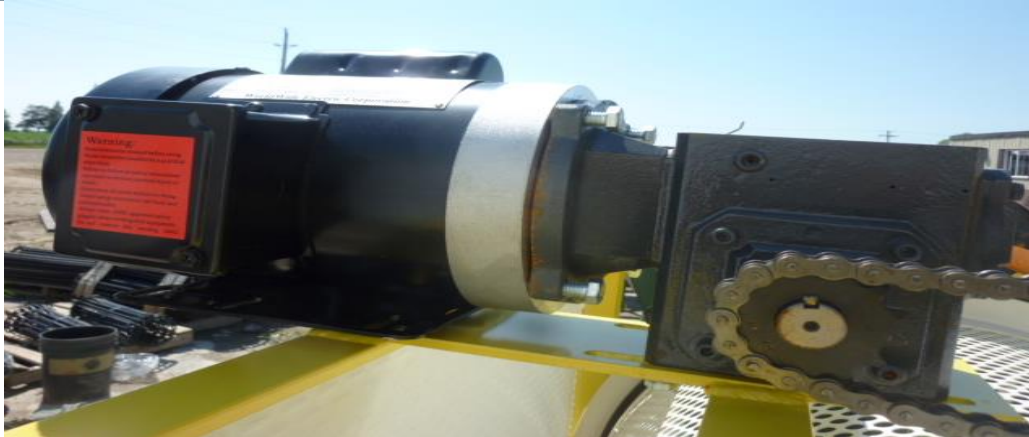
## Step-8

Attach hose on to fitting make sure holes  
In PVC pipe are facing down



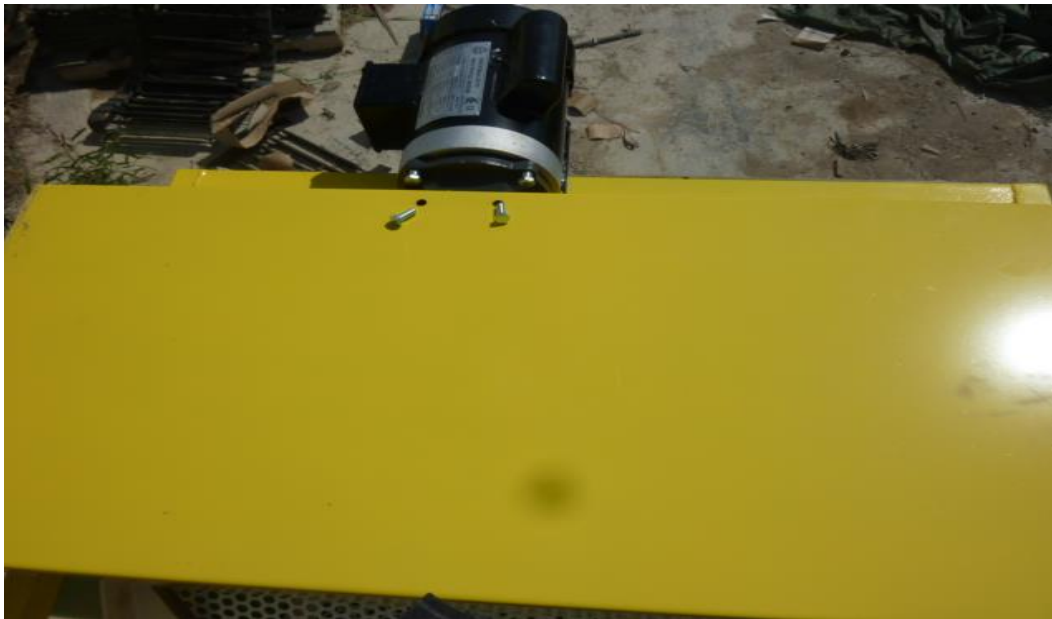
## Step-9

Put one side of the intake shoot behind one of the sides of the angle iron on the open side then put the other side flush with the drum and slid it over until bolt holes match up bolt on with six 5/16" bolts 1 1/2" long and nuts given



## Step-10

Put the drive shaft of the motor, with the key into the gear box and bolt on with 4 3/8" bolts 1" long given



## Step-11

Put guard on top of drum so that the hole line up with The gear box and screw on with two 5/16" bolts 1" long given





## Step-12

Put plugs in the drain and overflow



## Step-13

Make sure both belts are on the outside rims and if the belt gets loose over time add a spacer under the bearing

**WILLSIE**  
EQUIPMENT SALES

**Manufacturers and Distributors of  
Quality Vegetable, Fruit and Nursery  
Equipment Since 1948**

[www.willsie.com](http://www.willsie.com)

1-(800)-561-3025, 1-(519)-243-2616 Fax: 1-(519)-243-2617

For more information please Email: [info@willsie.com](mailto:info@willsie.com) or Sales: [tim@willsie.com](mailto:tim@willsie.com)  
9516 Northville Rd, R.R. #1, Theford, Ontario, Canada, N0M 2N0